Alu decoR®



THE PERFECT WEATHER SHIELD FOR FACADES

Alu decoR[®]











AD - 301 | Gun Metallic

AD - 302 | Grey Metallic

AD - 508 | Alu Gold

Heritage of Performance

Heritage in Aludecor has been a rule of engagement with our valued customers, an act of communication, as well as, delivering contemporary and world-class designs and decors.

Panel Dimensions							
Standard Sizes	2440 mm x 1220 mm	3050 mm x 1220 mm	3660 mm x 1220 mm				
Grades							
	Panel Thickness	Top Skin	Bottom Skin				
AL 45	4.00 mm	0.5 mm	0.5 mm				
Coating Thickness							
Front Coil	/Top Skin	Back Coil/Bottom Skin					
Triple Coat PVI Single Layer A Supp	Lumiflon - 24 μ - 28 μ DF - 30 μ -35 μ Inodized - 10 μ Dliers: /Beckers/Nippon	4μ - 7μ Service Coat					

Product Tolerance							
Width	Length	Thickness		Squareness	Bow		
		Coil	Panel	Squareness	DOW		
±2.0 mm	±4.0 mm	±0.03 mm	±0.2 mm	Maximum 5.0 mm	Maximum 0.5% of width and/or length		
Application							

Exterior

- LXtorioi
- AD -1001, AD 2001, SP 05E, SP 06E, PE 05 & PE 10 are Special Category products
- Shades may vary from batch to batch
- For warranty and related matters please contact our toll free number: 1800 102 0407

The colours presented on this chart are representations. Actual colour of manufactured product may vary from the chart. Colour perception is affected by degree of gloss, texture, and lighting conditions. For best results, always request a product sample.

Wind Load Withstanding Capacity of Aludecor AL 45 Panel

Wind Load Calculation Formula:

Max. Stress=8 x w x b²/t² Kg/mm²

w : Wind Pressure (N/mm²)

b : Shorter side of the panel (mm)

t² : (Panel Thickness³-LDPE Thickness³)/Panel Thickness

B : Coefficient which comes from panel size ratios and connection types

Aludecor AL 45 Panel Specification						
Panel Thickness (mm)	Aluminium Skin Thickness (mm)	LDPE Thickness (mm)	t²			
4	0.5	3	9.25			

ß values as per the longer side: Shorter side of the panel

Four Side Fixed Panel (Tray System)							
a/b ratio	1	1.2	1.4	1.6	1.8	2	More than 2
В	0.3078	0.3834	0.4356	0.468	0.4872	0.4974	0.5
Two Side Fixed Panel							
a/b ratio	1	1.2	1.4	1.6	1.8	2	3
В	0.2874	0.3762	0.453	0.5172	0.5688	0.6102	0.7134

^{&#}x27;a' is the longer side of the panel, 'b' is the shorter side of the panel

Maximum Stress on Aludecor AL 45 Panel							
Wind Load (kg/m²)	W	b	В	t²	Max Stress (KgF/m²)	Max Allowable Stress (KgF/m²)	
170	0.00017	1220	0.3078	9.25	8.42	14	
200	0.0002	1220	0.3078	9.25	9.91	14	

Thus, it can be seen from the above calculation that the Maximum Stress put on 1220 mm x 1220 mm Aludecor AL 45 panel by wind load of 170 kg/m² is 8.42 KgF/m² and by wind load of 200 kg/m² is 9.91 KgF/m², both of which are much less than the maximum allowable stress of 14 KgF/m²













Setting Global Benchmarks

Aludecor Lamination Pvt. Ltd. forayed into the building and design domain to transform the look of tomorrow's constructions. A trendsetter in ACP and coated coils which embellish the interiors and exteriors of buildings, Aludecor has helped to create contemporary structures that are head turners as well.

Through constant technological innovations and research, Aludecor has set new standards of excellence and introduced a new aesthetic quotient.

Aludecor is proud of its pan-India presence.

Expansive production units in Haridwar, a wide dealer network and a highly efficient sales team meet the challenges of the market with exemplary efficiency.



Advantage Aludecor

Manufactured with fully recycled products, Aludecor ACP facilitates earning **LEED credits MR 4.1 and MR 4.2**

Only **lead-free paints** are used to negate health hazards

The building's **thermal insulation can be enhanced** when clad with Aludecor ACP owing to the air pocket formation between the structural wall and the panels

Aludecor ACP **minimises aluminium usage**. This is because without using more than 1 mm of the metal, Aludecor ACP gives the same firmness of a solid aluminium panel

Can be fire rated and come under Aludecor Firewall which resists fire for 2 hours, prevents fire propagation, suppresses smoke and produces zero flaming droplets or particles as per the tests (ASTM E119-12 and B-s1, d0 of EN 13501-1) conducted at **Exova Warringtonfire, UK**

Aludecor ACPs with cool colours have **Lumiflon-based Fluoropolymer paint finish** which offer high solar reflectance thereby enhancing a building's energy efficiency.
Facilitates earning **LEED credits ID 1.1 to 1.4**



WORLD CONSULTING & RESEARCH CORPORATION
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