

#### **About BERGA**°

#### "INNOVATION AT HEART ..... COURAGE TO DREAM .... & PASSION FOR PERFECTION....."

**BERGA** is leading Brand FOR DECORATIVE PRODUCTS.

**BERGA** strives to bring new high end innovative and revolutionary technology from all over the world which gives new ways of APPLICATION.

Our products are Appealing, Fashionable, Durable and Elegant .

We offer a rich variety of Acrylic, Homogenous acrylic core (like Corian), different ways of APPLICATION of products which enhances the beauty wherever applied.

We offer revolutionary decorative products with different properties relevant to different applications.

90 ° BEND technology CHAMFERING technology BUFFING Technology POST FORMING Technology.

Due to our variety of laminate technology, **BERGA** has been able to supply quality laminated material to different markets and our laminate can be used as alternates to back painted glass/Corian/ veneer etc.

Here at **BERGA** we want our decorative laminates not only to transform spaces, but also to enrich the lives of all of those who come in contact with them.

Professionals such as architects, interior designers and end consumers can rely on us to immerse their décor ideas with elegance and character.

**Trust:** We trust people to be reliable and responsible and earn their trust similarly.

**Speed:** We are quick to decide, respond and execute.

**Performance:** We value performance across products, people and processes. Innovative technology and creative solution have been our guiding principle from day one.

Team Work: We realize the uniqueness of the product and hence are always ready to provide technical support if needed.

**Learning:** We encourage learning; and nurturing talent

We implement these core values in every aspect of our operation, through which we foster innovation in order to deliver the very best possible laminates.

## BERGA® ENHANCE LIFESTYLE LAMINATI







UNICO SOLIOS

BERGA WILL

















MATTO

Ducore





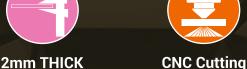




**BERGA**° is the only company which delivers 2 mm Acrylic LAMINATE in Roll form.



















NEW CHAMFERING TECHNOLOGY





















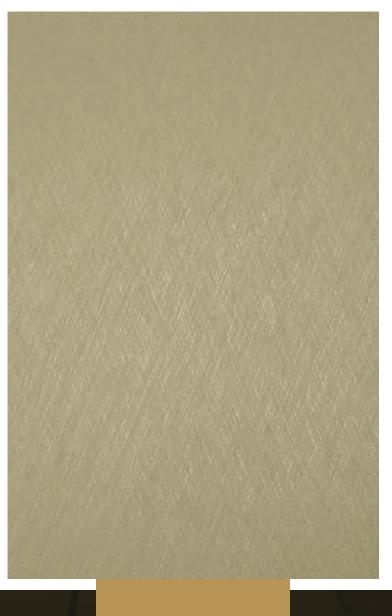








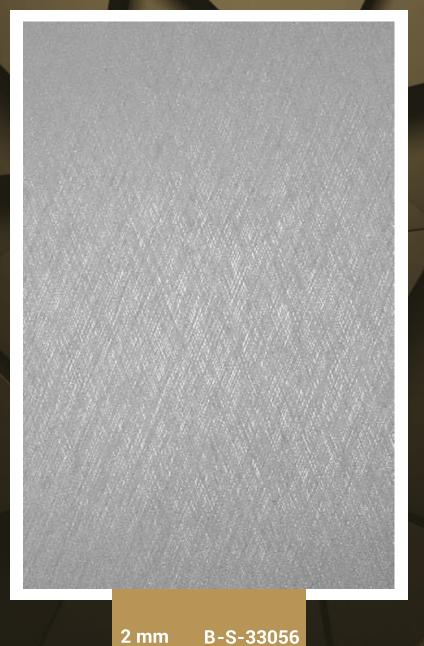














# BERGA® ENHANCE LIFESTYLE LAMINATI



For Big Image View





**BERGA** is the only company which delivers 2 mm Acrylic LAMINATE in Roll form.













**BUFFING** 







NO BLACK EDGES

NON TOXIC



For Big Image View

#### NEW CHAMFERING TECHNOLOGY







B-P-23007



2 mm

B-P-23015



2 mm

B-P-23044



2 mm

B-P-23001



**CHAMFERING SAMPLES SHOWN FOR IDEA PURPOSE ONLY** 

#### UNICOPLUS KRYSTALA

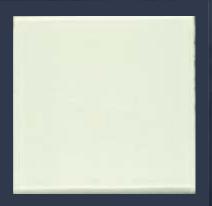




2 mm B-P-23021



2 mm B-P-23002



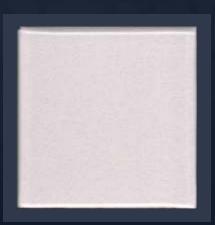
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2 mm B-P-23022

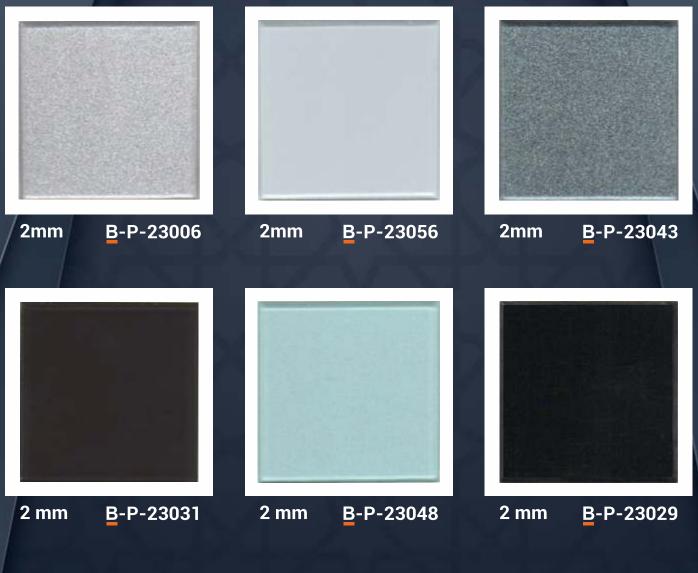


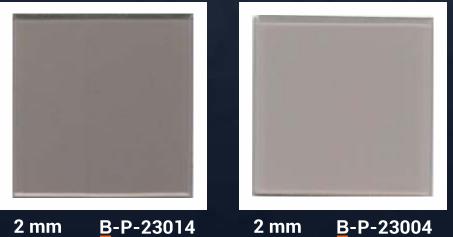
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2 mm B-P-23049



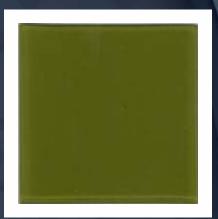








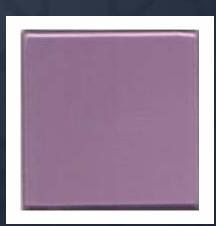
2 mm B-P-23027



2 mm B-P-23039



2 mm B-P-23005



2 mm B-P-23008

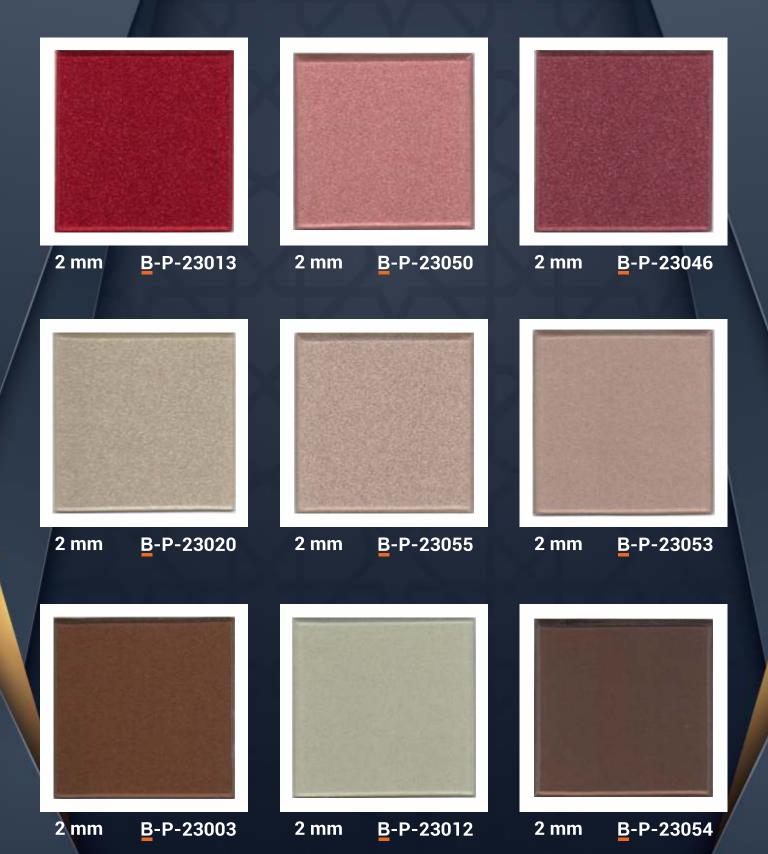


2 mm B-P-23028



2 mm B-P-23041





#### UNICOPLUS

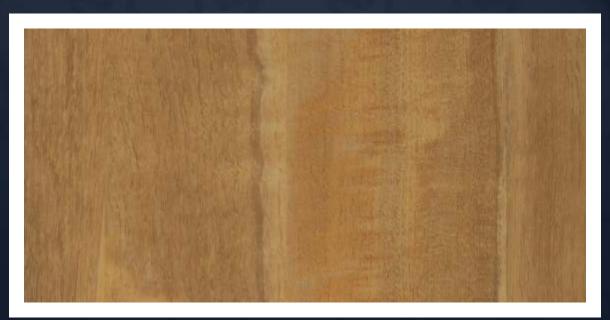
CHAMFERING & CNC CUTTING can be done in 2 mm & 1.5 mm thickness at your convenience, by yourself.

90° bend not to be done in this series.

14



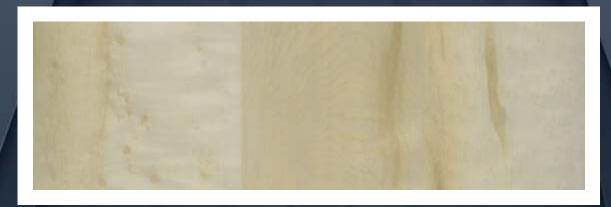


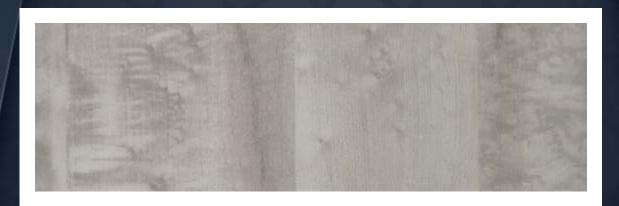


2 mm B-P-21032









2 mm B-P-21034

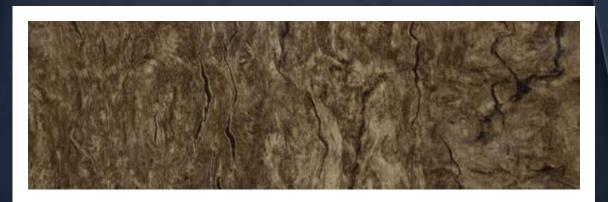


2 mm B-P-21033

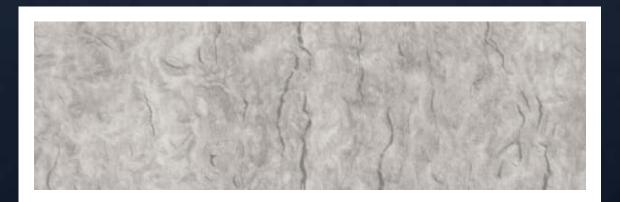
#### UNICOPLUS KRYSTALA







2 mm B-P-21036



2 mm B-P-21037

#### UNICOPLUS KRYSTALA



#### BERGA is the only company which delivers 2 mm Acrylic LAMINATE in Roll form



**CNC CUTTING SAMPLE SHOWN FOR IDEA PURPOSE ONLY** 







For Big Image View







# BERCEASE LAMINATI

We recommend the use of BERGA PVC GLUE for pasting.
BERGA PVC GLUE is special Adhesive for Acrylic & PVC Laminates.

We do not recommend the use of heat activated adhesives.

**POSTFORMING** can be done only in 1 mm thickness at your convenience







### UMICO SOLIOS

**Buffing Technology Post Forming Technology** 



1 mm THICK



**POST FORMING** 



**BUFFING** 



SUPERIOR HIGH GLOSS



NO BLACK EDGES



**NON TOXIC** 



**WATER PROOF** 



For Big Image View















1 mm <u>B</u>-P-3056

1 mm B-P-3043

1 mm B-P-3006









1.75" X 1.75" Coming Soon



1 mm B-P-3029

1 mm B-P-3051

1 mm B-P-3054







1 mm B-P-3044



1 mm B-P-3020



1 mm B-P-3053



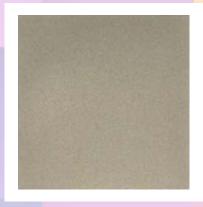
1 mm B-P-3055



1 mm B-P-3003



1 mm B-P-3023



1 mm B-P-3001



1 mm B-P-3014



1 mm B-P-3004























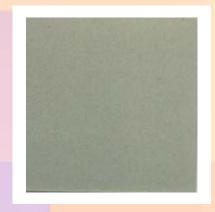
1 mm B-P-3017

1 mm B-P-3047

1 mm B-P-3005









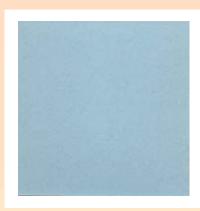
1 mm B-P-3041



1 mm B-P-3039



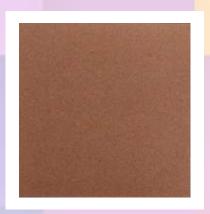
1 mm B-P-3008



1 mm B-P-3048

1.75" X 1.75" Coming Soon

1 mm B-P-3037



1 mm B-P-3010

1.75" X 1.75" Coming Soon

1 mm B-P-3057

1.75" X 1.75" Coming Soon

1 mm B-P-3060







For Big Image View





## BERGA UM COL

## **Buffing Technology Post Forming Technology**



1 mm THICK



**POST FORMING** 



**SUPERIOR HIGH GLOSS** 



**BUFFING** 



**NO BLACK EDGES** 



NON TOXIC



**WATER PROOF** 



For Big Image View





1 mm B-W-1016



1 mm B-W-1015



1 mm B-W-1019







1 mm B-W-1021



1 mm B-W-1017



1 mm B-W-1023



POST FORMING can be done only in 1 mm thickness at your convenience.

90° bend not to be done in this series.

29





1 mm B-W-1024



1 mm B-W-1002



1 mm B-W-1005







1 mm B-W-1009



1 mm B-W-1010



1 mm B-W-1025









We recommend the use of BERGA PVC GLUE for pasting.

BERGA PVC GLUE is special Adhesive for Acrylic & PVC Laminates.

We do not recommend the use of heat activated adhesives.

POSTFORMING can be done only in 1 mm thickness at your convenience

CHAMFERING & CNC CUTTING can be done in 2 mm & 1.5 mm thickness at your convenience, by yourself.





For Big Image View







## **Buffing Technology Post Forming Technology**



1 mm THICK



**POST FORMING** 



**SUPERIOR HIGH GLOSS** 



**BUFFING** 



NO BLACK EDGES



**NON TOXIC** 

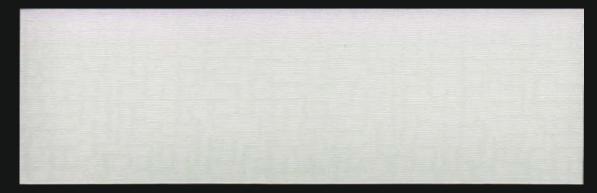


**WATER PROOF** 

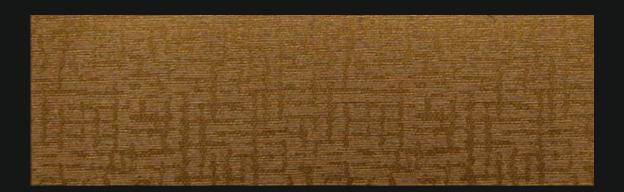


For Big Image View





1 mm B-J-2002



1 mm B-J-2003



1 mm B-J-2001







1 mm <u>B</u>-J-2006



1 mm B-J-2005



1 mm B-J-2021



1 mm B-J-2015





1 mm B-J-2011



1 mm B-J-2012



1 mm B-J-2009



1 mm B-J-2010





For Big Image View



POST FORMING can be done only in 1 mm thickness at your convenience. 90° bend not to be done in this series.

\* • No Guarantee In any circumstances. There can be colour variations In material from different batches. It Is advised to use same batch material to avoid colour variations





## Anti Scratch Anti Finger Technology Post Forming Technology















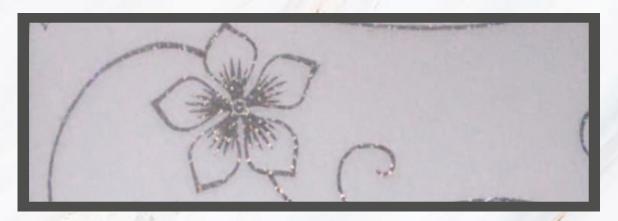


For Big Image View





1 mm B-0-9013



1 mm B-0-9030



1 mm B-0-9012















1 mm B-O-9031



1 mm B-0-9003



1 mm B-0-9004



1 mm B-O-9006



1 mm **B**-0-9032

1.75" X 1.75" Coming soon

1 mm B-0-9044

1.75" X 1.75" Coming soon

1 mm B-O-9045

1.75" X 1.75" Coming soon











1 mm B-0-9001A



1 mm B-O-9028



1 mm B-0-9029



1 mm B-0-9016





**For Big Image View** 







90° Bend Technology
Both side Usable Technology

1 Side Alvaroz LEGENDARY & 1 Side OAKK LEGENDARY
Both side protective film (double Protection)



















For Big Image View

**NEW CHAMFERING TECHNOLOGY** 





1.5 mm B-S-14010





1.5 mm **B**-S-14005



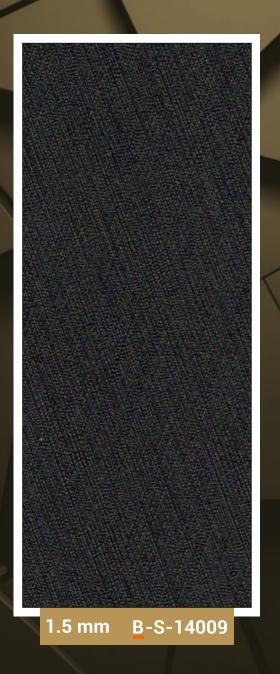
45





CHAMFERING & CNC CUTTING can be done in 2 mm & 1.5 mm thickness at your convenience, by yourself.











1.5 mm B-S-14004



CHAMFERING & CNC CUTTING can be done in 2 mm & 1.5 mm thickness at your convenience, by yourself.









1.5 mm B-S-14018



CHAMFERING & CNC CUTTING can be done in 2 mm & 1.5 mm thickness at your convenience, by yourself.

## BERGA® ENHANCE LIFESTYLE LAMINATI



**For Big Image View** 







90° Bend Technology
Both side Usable Technology

1 Side OAKK LEGENDARY & 1 Side Alvaroz LEGENDARY
Both side protective film (double Protection)



CHAMFERING



1.5 mm THICK



**CNC Cutting** 



**NO BLACK EDGES** 



**ANTI FINGER PRINT** 



90° BEND



**NON TOXIC** 



**WATER PROOF** 

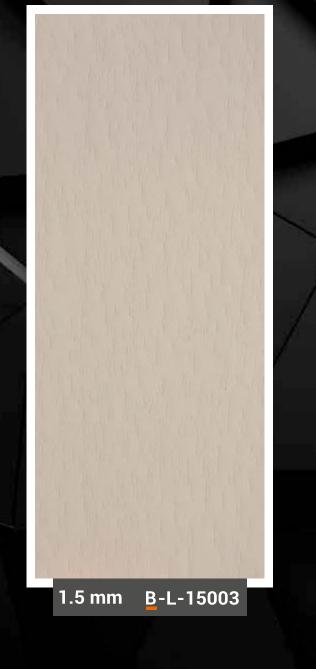


For Big Image View

**NEW CHAMFERING TECHNOLOGY** 













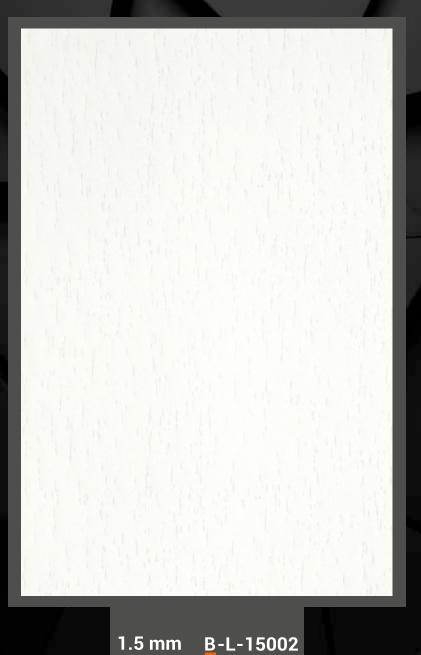




1.5 mm B-L-15005





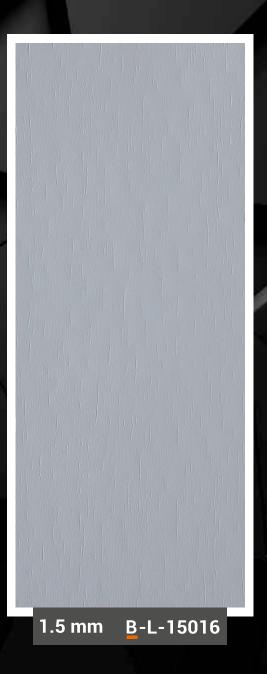




CHAMFERING & CNC CUTTING can be done in 2 mm & 1.5 mm thickness at your convenience, by yourself.

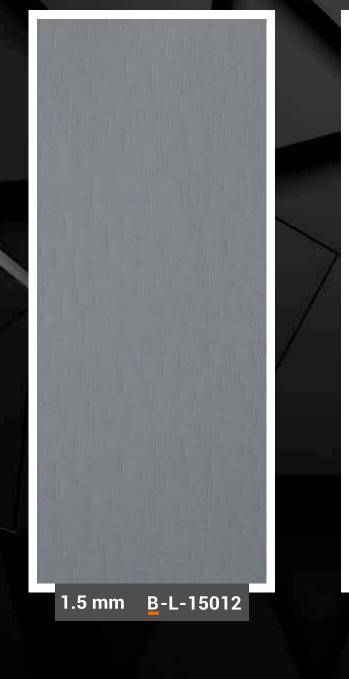












1.5 mm **B**-L-15004



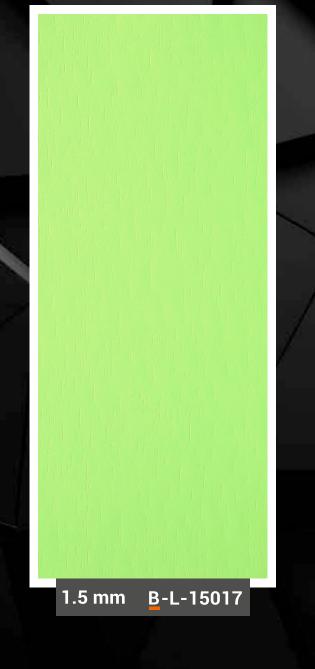




















For Big Image View







## BERCELIFESTYLE

LAMINATI

We recommend the use of BERGA PVC GLUE for pasting.
BERGA PVC GLUE is special Adhesive for Acrylic & PVC Laminates.

We do not recommend the use of heat activated adhesives.

**POSTFORMING** can be done only in 1 mm thickness at your convenience





90° Bend Technology

Both side Usable Technology

1 Side FORESTA TEXTURE & 1 Side SF

Both side protective film (double Protection)



CHAMFERING



1.5mm THICK



90° BEND



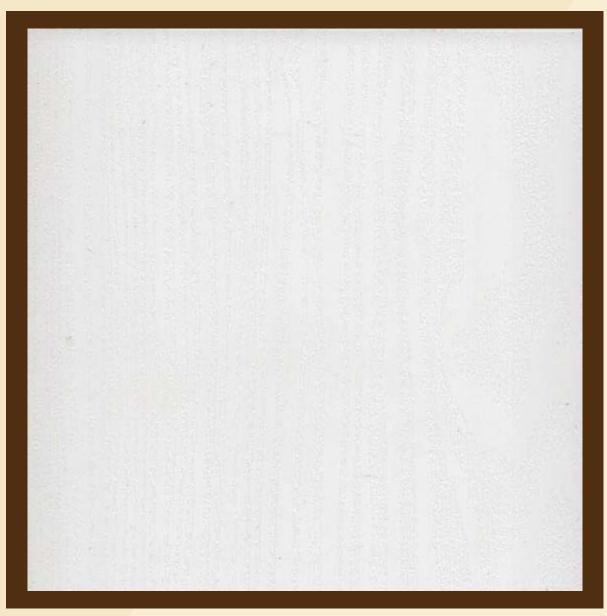






**NEW CHAMFERING TECHNOLOGY** 





1.5 mm

**B-F-12001 (Foresta)** 







1.5 mm

**B-F-12005 (Foresta)** 



1.5 mm

**B-F-12010 (Foresta)** 



1.5 mm

**B-F-12009 (Foresta)** 

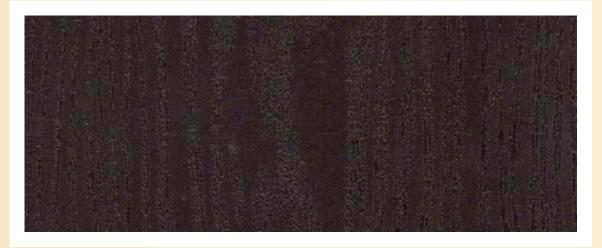






1.5 mm

**B-F-12003 (Foresta)** 



1.5 mm

**B-F-12011 (Foresta)** 







1.5 mm

**B-F-12002 (Foresta)** 



1.5 mm

**B-F-12012 (Foresta)** 



1.5 mm

**B-F-12004** (Foresta)











For Big Image View







# 90° Bend Technology Both side Usable Technology 1 Side SF & 1 Side FORESTA TEXTURE Both side protective film (double Protection)







1.5mm THICK



90° BEND









For Big Image View

#### **NEW CHAMFERING TECHNOLOGY**









#### For Big Image View





## Ducore

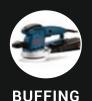
90° Bend Technology

Both side Usable Technology

1 Side GLOSSY & 1 Side SF

Both side protective film (double Protection)























For Big Image View

#### NEW CHAMFERING TECHNOLOGY

POST FORMING can be done only in 1 mm thickness at your convenience



1 mm

B-D-6002

1.5 mm

B-D-6001

### Ducore

POST FORMING can be done only in 1 mm thickness at your convenience



## MATTO

90° Bend Technology
Buffing Technology
Both side Usable Technology
1 Side MATT & 1 Side SF
Both side protective film (double Protection)









90° BEND



**CNC Cutting** 



**POST FORMING** 



1 & 1.5 mm THICK



NO BLACK EDGES



**NON TOXIC** 



For Big Image View

#### NEW **CHAMFERING** TECHNOLOGY

POST FORMING can be done only in 1 mm thickness at your convenience

CHAMFERING & CNC CUTTING can be done in 2 mm & 1.5 mm thickness at your convenience, by yourself.





B-M-7001

1.5 mm

MATTO

POST FORMING can be done only in 1 mm thickness at your convenience



## Chiffon

90° Bend Technology **Buffing Technology Both side Usable Technology** 1 Side SF & 1 Side MATT Both side protective film (double Protection)



**CHAMFERING** 



90° BEND



**CNC Cutting** 



**POST FORMING** 



1 & 1.5 mm THICK



**NO BLACK EDGES** 



**NON TOXIC** 



**WATER PROOF** 



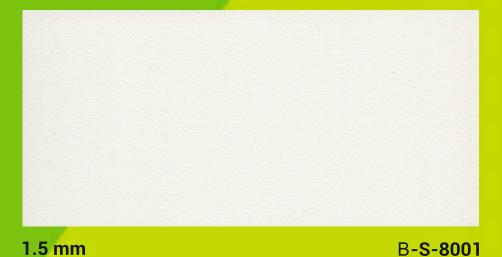
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#### NEW CHAMFERING TECHNOLOGY

POST FORMING can be done only in 1 mm thickness at your convenience CHAMFERING & CNC CUTTING can be done in 2 mm & 1.5 mm thickness at your convenience, by yourself.









POST FORMING can be done only in 1 mm thickness at your convenience CHAMFERING & CNC CUTTING can be done in 2 mm & 1.5 mm thickness at your convenience, by yourself.





90° Bend Technology

**Both side Usable Technology** 

1 Side GLOSSY & 1 Side MATT

Both side protective film (double Protection)



CHAMFERING



BUFFING



90° BEND



**CNC Cutting** 



POST FORMING



SUPERIOR HIGH GLOSS



1 & 1.5 mm THICK



**NO BLACK EDGES** 



**NON TOXIC** 



**WATER PROOF** 

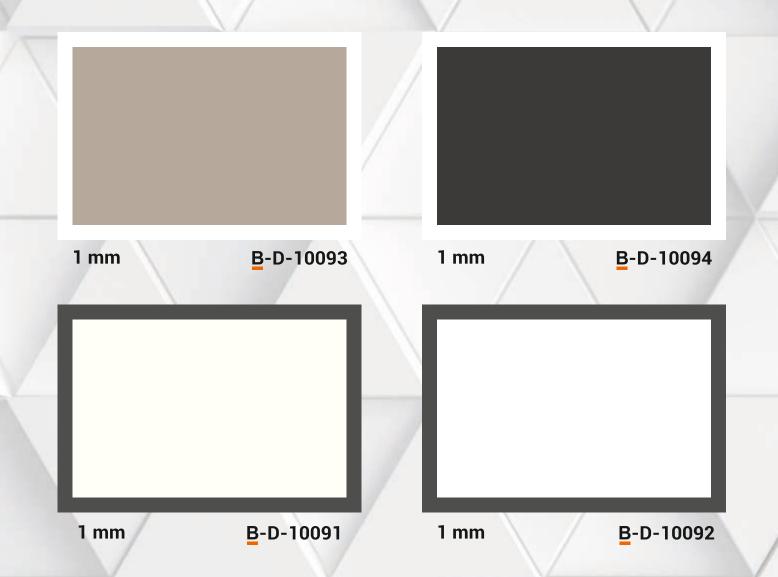


For Big Image View

#### **NEW CHAMFERING TECHNOLOGY**

POST FORMING can be done only in 1 mm thickness at your convenience









1 mm B-D-10095 1 mm B-D-10100

Coming soon

1 mm B-D-10116



POST FORMING can be done only in 1 mm thickness at your convenience

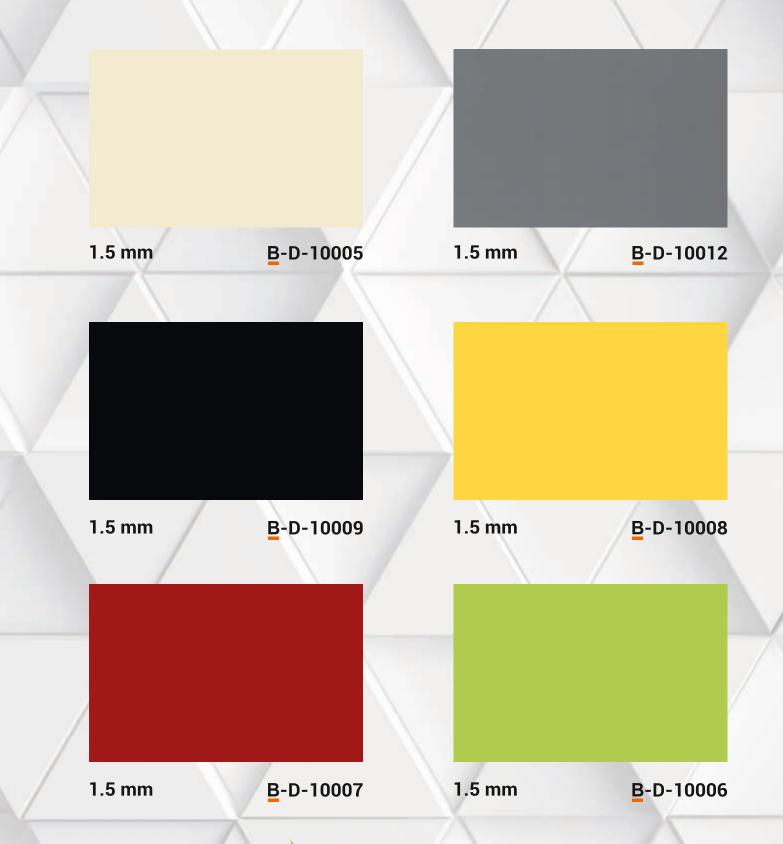
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77











#### **APPLICATION TO BE DONE**

#### FOR THE PRODUCTS MENTION BELOW





















Step 1 : Remove the protective film from the SURFACE of the side which has to be PASTED.



Step 2: Use only SAND PAPER to SCRATCH the surface of the side which have to be pasted



**Step 3**: Do not use FARSI to scratch the sheet.



**Step 4**: Kindly SCRATCH the sheet thoroughly to be applied to the back SURFACE as shown in the above picture.



**Step 5**: Also SCRATCH plywood Surface



Step 6



Step 7: Apply THIN layer of the glue on the surface of the sheet which has been scratch.



Step 8 : Apply THIN layer of the glue on the surface of the plywood which has been scratch.



Step 9: BERGA PVC GLUE to be applied to both the SURFACE and stick together immediately.



**Step 10**: Start pasting sheet from EDGE of the plywood.



Step 11



Step 12



**Step 13**: Time taken for the setting of the glue is 10 to 15 hrs



Step 14: Put Pressure on the sheet



**Step 15**: Kindly remove the protective film only when full interior work is completed.

#### DONT'S

Do not use FARSI or any other sharp object to scratch the sheet.





**For Big Image View** 



**POST FORMING** can be done only in 1 mm thickness at your convenience





## BERGA® ENHANCE LIFESTYLE

LAMINATI

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We do not recommend the use of heat activated adhesives.

POSTFORMING can be done only in 1 mm thickness at your convenience



# MATTO

90° Bend Technology

**Both side Usable Technology** 

1 Side MATT & 1 Side GLOSSY

Both side protective film (double Protection)











CHAMFERING

BUFFING

90° BEND

**CNC Cutting** 

1 & 1.5 mm THICK



**NO BLACK EDGES** 



**NON TOXIC** 



**WATER PROOF** 



For Big Image View

#### **NEW CHAMFERING TECHNOLOGY**

POST FORMING can be done only in 1 mm thickness at your convenience

CHAMFERING & CNC CUTTING can be done in 2 mm & 1.5 mm thickness at your convenience, by yourself.

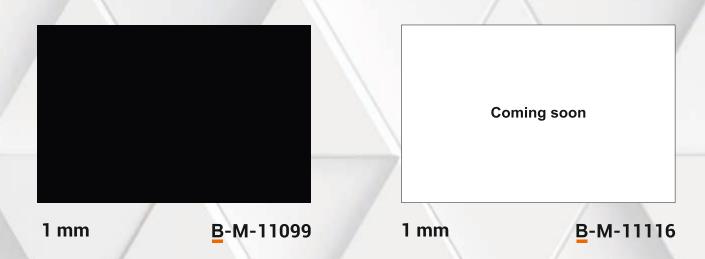








1 mm B-M-11095 1 mm B-M-11100





POST FORMING can be done only in 1 mm thickness at your convenience























#### **APPLICATION TO BE DONE**

#### FOR THE PRODUCTS MENTION BELOW





















Step 1: Remove the protective film from the SURFACE of the side which has to be PASTED.



Step 2: Use only SAND PAPER to SCRATCH the surface of the side which have to be pasted



**Step 3**: Do not use FARSI to scratch the sheet.



**Step 4**: Kindly SCRATCH the sheet thoroughly to be applied to the back SURFACE as shown in the above picture.



**Step 5**: Also SCRATCH plywood Surface



Step 6



Step 7: Apply THIN layer of the glue on the surface of the sheet which has been scratch.



Step 8 : Apply THIN layer of the glue on the surface of the plywood which has been scratch.



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Step 11



Step 12



**Step 13**: Time taken for the setting of the glue is 10 to 15 hrs



Step 14: Put Pressure on the sheet



**Step 15**: Kindly remove the protective film only when full interior work is completed.

#### DONT'S

Do not use FARSI or any other sharp object to scratch the sheet.





**For Big Image View** 



POST FORMING can be done only in 1 mm thickness at your convenience





#### PVC Anti Scratch 90° Bend Technology



ANTI SCRATCH



**ANTI FINGER PRINT** 



1.5 mm THICK









For Big Image View



1.5 mm

B-C-4005





1.5 mm

B-C-4010

B-C-4012

1.5 mm

# BERGA® ENHANCE LIFESTYLE LAMINATI



**For Big Image View** 





We recommend the use of BERGA PVC GLUE for pasting.
BERGA PVC GLUE is special Adhesive for Acrylic & PVC Laminates.

We do not recommend the use of heat activated adhesives.

POST FORMING can be done only in 1 mm thickness at your convenience



#### **Specifications**

THICKNESS: Available 1.0 mm, 1.5 mm & 2.0 mm (+/-10%) according to the different products.

**STANDARD SIZE:** 8' X 4'

**RANGE:** These laminates come in a wide range of designs and colours.

**ADHESIVES**: We recommend the use of **BERGA PVC GLUE** for pasting. **BERGA PVC GLUE** is a special Adhesive for Acrylic & PVC Laminates. It is World's Strongest Adhesive. We do not recommend the use of heat activated adhesives.

**APPLICATION**: Vertical Use only.

**LAMINATION**: Proper substrates must be used and careful bonding procedures must be observed. Substrates should be of good quality plywood, high density particle board, or high quality fibre board. The face of the substrates must be smooth and free of grease, wax, dust, chips and other foreign matter. We DO NOT recommend any kind of coat like PU base, melamine, lamination (wax) on our products. These products are manufactured from natural resources. Therefore, this application will spoil the originality and natural beauty of the laminate sheet. There can be colour variations In material from different batches. It is advised to use same batch material to avoid colour variations **CUTTING & MACHINING**: These laminates can be cut, routed and drilled, with most standard wood working tools or equipments. All blades must be harp. To remove any burns that may occur in the cutting process, we recommend the use of a smooth file to feather all corner edges.

**BENDING & FORMING**: These laminates can be bent and all radius bending should be handled in the same manner as all grades of non postforming decorative laminates.

**MAINTENANCE**: Any cleaning agent containing acids, alkalis or abrasives should not be used to clean this laminate. **Exposure to sunlight should be avoided.** 

**STORAGE**: It is always advised that the laminates and the substrates are stored at temperatures between 22° C and 32° C at relative humidity of 45.55%.

**WARRANTY**: These products are free from all manufacturing defects and are fit and suitable for usual purpose under normal and proper use. The product must be inspected prior to installation.

THESE PRODUCTS HAVE NO GUARANTEE, NO RETURN & NO EXCHANGE

KINDLY ONLY USE BERGA PVC GLUE FOR BEST RESULTS FOR OUR PRODUCTS

**IMPORTANT NOTE: KEEP AWAY FROM DIRECT LIGHT TO PREVENT DISCOLOURATION** 

#### **Special Note**



















Kindly scratch (rub) the sheet with polish paper (sand paper), to the surface which is going to be applied on the Plywood, Wood, MDF, etc... before applying Glue.

गोंद (ग्लू) लगाने से पहले, कृप्या पॉलिश पेपर(सेन्ड पेपर) को उस तल के साथ रगडे जो प्लायवुड, वुड, एम.डी.एफ. आदि... पर आवेदान (इस्तमाल) किया जाने वाला हैं।

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NEW CHAMFERING TECHNOLOGY



90° BEND TECHNOLOGY



POST FORMING TECHNOLOGY



SUPERIOR HIGH GLOSS



BUFFING TECHNOLOGY



**CNC CUTTING** 



ANTI SCRATCH



ANTI FINGER PRINT



**NO BLACK EDGES** 



1 mm THICK 1.5 mm THICK 2 mm THICK



**TOUCH & FEEL** 



CARPENTER FRIENDLY



**LONG LASTING** 



LOW LIGHT REFLECTIVITY



UNBREAKABLE



**WATER PROOF** 



**NON TOXIC** 

Different features are subject to different series.

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